



# MONTANA BIG SKY™ LOW VOC CLEARCOATS

PE2300™ 2K 2.1 VOC Acrylic Urethane Clearcoat

PE1500™ 2K 2.1 VOC Speed Clearcoat

CRV21™ 2K 2.1 VOC Urethane Crystal Clear™ Clearcoat

Montana Big Sky™ 2.1 VOC Clearcoats are formulated to deliver a deep, glossy shine to enhance your automotive appearance. The line offers a variety of clearcoats from spot and panel clears to those designed for fast, overall repairs. Our clearcoats feature excellent flow and leveling, durability, chemical resistance and great buffability characteristics.



- Deep, Rich Gloss and DOI
- Premium Durability
- Ease of Use
- Excellent Flow and Leveling
- Panel, Multi-Panel and Overall Refinishing
- VOC: 250 grams/liter (2.1 lbs/gal)

**PE2300™  
2K 2.1 VOC**

**Acrylic Urethane Clearcoat**

PE2300™ Clearcoat provides a deep rich gloss with premium durability for spot, multi-panel and overall refinishing.

**MIXING COMPONENTS:**

Mix 2 parts PE2300™ Clearcoat with 1 part appropriate speed Activator. Optional: 10% reductions with TH035™/ TH036™/ TH037™ Zero VOC Reducer.

	Parts by Volume
PE2300™	2
MP2365™/MP2375™/ MP2385™ or MP2395™	1

**Potlife @75°F/23°C:** 3 Hours

**APPLICATION:**

Apply one medium-wet coat and allow 10 – 15 minute flash. Apply 2 medium coats. Do not apply more clear after 1 hour of applying previous coats of clear. Apply 2 full coats of clear for proper film build and protection (2.0 mils dry film minimum).

**DRY TIMES:**

**AIR DRY @75°F/23°C**

Dust Free..... 20 minutes  
To Polish..... 6-8 hours  
To Compound..... 10-12 hours  
Cure ..... 7 days

**FORCE DRY**

Do not bake clear when using accelerator. No purge time is necessary. Bake 30 – 35 minutes at 140°F/60°C.

**PE1500™  
2K 2.1 VOC  
Speed Clearcoat**

PE1500™ Clearcoat has fast setting, dust-free times and delivers outstanding gloss with low overspray for panel and multi-panel application.

**MIXING COMPONENTS:**

Mix 4 parts PE1500™ Clearcoat with 1 part appropriate speed Activator. Optional: 10% reductions with TH035™/ TH036™/ TH037™ Zero VOC Reducer.

	Parts by Volume
PE1500™	4
MP1575™ or MP1585™	1

**Potlife @75°F/23°C:** 3 Hours

**APPLICATION:**

Apply one medium to full wet coat of clear and allow 1 – 5 minute flash or until surface is hand slick. Apply a second coat of clear. Do not apply more clear after 1-hour of applying previous coats of clear.

**DRY TIMES:**

**AIR DRY @75°F/23°C**

To Hand Slick..... 5-10 minutes  
Dust Free..... 10-15 minutes  
To Polish..... 45-60 minutes  
To Compound..... 2-4 hours  
Cure ..... 7 days

**CRV21™  
2K 2.1 VOC  
Crystal Clear™ Clearcoat**

CRV21™ Clearcoat is medium solids clearcoat that provides excellent flow and leveling, rich gloss, and good durability and chemical resistance.

**MIXING COMPONENTS:**

Mix 4 parts CRV21™ Clearcoat with 1 part appropriate speed Activator.

	Parts by Volume
CRV21™	4
CRV21AF™ / CRV21AM™ or CRV21AS™	1

**Potlife @75°F/23°C:** 2 – 3 Hours

**APPLICATION:**

Apply one medium-wet coat of clear and allow 15-minutes flash & Apply a 2nd full wet coat. A 3rd coat may be applied if extensive sanding and polishing is anticipated.

**DRY TIMES:**

**AIR DRY @75°F/23°C**

Dust Free..... Approximately 15-20 minutes  
To Polish..... 10 hours  
To Compound..... Overnight  
Cure ..... 7 days

**FORCE DRY**

Bake 35 – 45 minutes at 140°F/60°C.

Refer to the product technical data sheet for complete product mixing and application information.

**Contact us.**

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